

## Technical Datasheet

### Herringbone

Direct Pressure Laminate, Level of use according to EN 13329: class **23/32 – AC5**



Heavy domestic use





Commercial general use

**20** years  
guarantee

The guarantee applies to the living area  
according to warranty regulations\*

#### DIMENSION

dimension	thickness (d)	$8 \pm 0,50 \text{ mm} \cdot d_{\text{max}} - d_{\text{min}} \leq 0,50 \text{ mm}$		
	length	$630 \pm 0,50 \text{ mm}$		
	width (b)	$126 \pm 0,10 \text{ mm} \cdot b_{\text{max}} - b_{\text{min}} \leq 0,20 \text{ mm}$		
profile	long side	twin clic+	short side	1 clic 2go pure+
groove	long side		short side	

#### TOLERANCE

squareness	EN 13329	$\leq 0,20 \text{ mm}$
straightness	EN 13329	$\leq 0,30 \text{ mm}$
flatness crosswise	EN 13329	concave: $\leq 0,15\%$ · convex: $\leq 0,20\%$
flatness length	EN 13329	concave: $\leq 0,50\%$ · convex: $\leq 1,00\%$
gaps between elements	EN 13329	average: $\leq 0,15 \text{ mm}$ · max: $\leq 0,20 \text{ mm}$
height difference between elements	EN 13329	average: $\leq 0,10 \text{ mm}$ · max: $\leq 0,15 \text{ mm}$
misalignment		$\pm 2 \text{ mm}$

#### TEST

abrasion resistance	EN 13329	AC5 ( $\geq 6000 \text{ rpm}$ )
impact resistance	EN 13329	small ball $\geq 70 \text{ mm}$ · big ball $\geq 1000 \text{ mm}$
stain resistance	group 1 & 2	grade 5
	group 3	$\geq \text{grade 4}$
castor chair test	EN 13329	no change in appearance or damage, as defined per EN 425
effect of a furniture leg	EN 13329	no damage shall be visible, when tested with foot type 0
static indentation	EN 13329	$\leq 0,05 \text{ mm}$
light fastness	EN 13329	grey scale $\geq 4$ at blue wool grade 6
dimensional variations after changes in relative humidity	EN 13329	lengthwise $\leq 0,9 \text{ mm}$ · crosswise $\leq 0,9 \text{ mm}$
locking strength	EN 13329	length $\geq 1 \text{ kN/m}$ · width $\geq 2 \text{ kN/m}$
surface soundness	EN 13329	$\geq 1,25 \text{ N/mm}^2$

#### ENVIRONMENT

emission of formaldehyde	EN 16516	class E1
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#### PHYSICAL BEHAVIOR

fire behavior	EN 13501-1	Cfl s1
slide resistance	EN 13893	technical class DS
thermal resistance	EN 12667	$0,073 \text{ (m}^2\text{K)/W} \pm 15\%$
thermal conductivity	EN 12664	$0,110 \text{ W/(m}^2\text{K)} \pm 15\%$

\*Detailed warranty conditions are available at [www.krono-original.com](http://www.krono-original.com)

The data sheet is updated regularly to meet new technological standards. This version replaces all previous versions as well as those which are undated.  
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